



TACTICAL SOLUTIONSTM
INSTALLATION MANUAL
FOR THE
2211TM
.22LR CONVERSION

Congratulations on your purchase of your new 2211 Conversion. We feel that with use, you will agree that this is the finest conversion unit presently on the market in terms of innovative design, workmanship, and materials. We sincerely hope that you will have many pleasurable moments shooting our product.

1911 frames have been made by numerous companies all over the world. Because of this, manufacturing tolerances vary tremendously. We have made every effort to try to make this product compatible with the majority of these frames. However, we cannot guarantee that the 2211 conversion will fit on all 1911 frames without some adjustment.

As with any .22 pistol, certain brands of ammunition function better and are more accurate in each specific firearm. We suggest you try several brands of ammunition to find the best ammunition for your specific firearm in terms of accuracy and reliability.

We also recommend that you shoot 500 rounds through your conversion to ensure that the rail surfaces are properly mated to one another for reliability and to insure a proper break in.

If you should have any further questions or need assistance please feel free to call us at 1-866-333-9901 or contact us online at www.tacticalsol.com

*****Loaded Weapon Warning*****

Always make sure your gun is unloaded before any work is started!!

Never clean, lubricate, disassemble, reassemble, or work on any firearm while it is loaded. Keep all ammunition away from the work area.

*****Muzzle Safety Warning*****

Keep the pistol muzzle pointed in a safe direction at all times while working on your pistol.

Mandatory Use Of Factory Manual Warning

Read The Factory Instruction and Warnings Before Using This Product. This manual in no way replaces or supersedes information or instructions from your gun manufacturer. In the event of a difference or conflict between your manufacturer' information and information contained herein, the official manufacturers instructions shall take precedence. Any alteration of the 1911 conversion unit shall void its warrantee.

Disassembly of the 1911 Pistol

Follow your manufacturer's instructions to remove your slide assembly from your 1911 frame. Again, make sure that your firearm is not loaded before you begin disassembly!

Your frame should look like the one below to be ready for installing your 2211 conversion. To ease the assembly on the frame the hammer should be cocked and the thumb safety off.



Assembly of the 2211 Conversion

Lightly lubricate your frame rails (top, bottom, sides) with a good gun oil. Your 2211 Conversion comes ready from the packaging to install on your frame. Align the conversion so that the lug holes line up with the slide stop hole on the frame.

While holding the conversion in alignment as above, install the slide stop of your 1911 into the frame. Release the slide so that it returns to battery. The slide should now move freely on your frame. Insert the magazine. Your conversion is now complete!

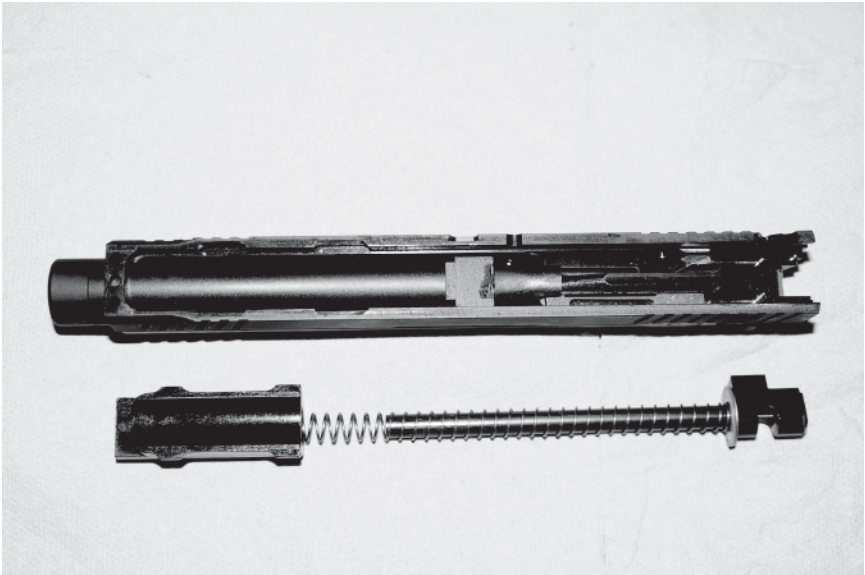


Maintenance Disassembly of the 2211 Conversion

With the 2211 conversion unit removed from your frame, place it upside down on a padded surface. Grasp the slide with one hand. Grasp the stirrup with the other hand and move it rearward to the notches in the bottom of the slide. Lift the stirrup up through these notches. The stirrup, recoil spring, buffer, buffer support washer, guide rod and lug will come out as a unit. The barrel may now be removed by sliding it off the slide.

No further disassembly is recommended or required.

Reassembly is done in reverse order.



Troubleshooting

Due to the myriad of manufacturing variations, the 2211 Conversion cannot be expected to fit every combination available. This may be especially true on custom frames that have been tightened and some oversize frames. Some frame/slide adjustment may be required of the owner to fit their particular frame.

If you feel unqualified to do this work, take your 2211 conversion and your frame to a qualified gunsmith to perform the services for you. Tactical Solutions will not be responsible for said charges.

STATE BY STATE FIREARM WARNINGS

CALIFORNIA:

“Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you can be fined and sent to prison.”

CONNECTICUT:

“Unlawful storage of a loaded firearm may result in imprisonment or fine.”

FLORIDA:

“It is unlawful, and punishable by imprisonment and fine, for any adult to store or leave a firearm in any place within the reach or easy access of a minor under 18 years of age or to knowingly sell or otherwise transfer ownership or possession of a firearm to a minor or a person of unsound mind.”

MAINE:

“Endangering the welfare of a child is a crime. If you leave a firearm and ammunition within easy access of a child, you may be subject to a fine, imprisonment or both. Keep firearms and ammunition separate. Keep firearms and ammunition locked up. Use trigger locks.”

MARYLAND:

“WARNING: Children can operate firearms which can cause death or serious injury. It is a CRIME to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearms responsibly!”

MASSACHUSETTS:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This Handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely than many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“It is unlawful to store or keep a firearm, rifle, shotgun or machine gun in any place unless that weapon is equipped with a tamper-resistant safety device or is stored or kept in a securely locked container.”

NEW JERSEY:

"It is a criminal offense to leave a loaded firearm within easy access of a minor."

NEW YORK CITY:

The use of a locking device or safety lock is only one aspect of responsible weapons storage. All weapons should be stored unloaded and locked in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized persons.

NORTH CAROLINA:

"It is unlawful to store or leave a firearm that can be discharged in a manner that a reasonable person should know is accessible to a minor."

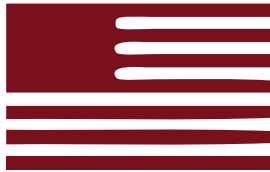
TEXAS:

"It is unlawful to store, transport, or abandon an unsecured firearm in a place where children are likely to be and can obtain access to the firearm."

WISCONSIN

"If you leave a loaded firearm within the reach or easy access of a child you may be fined or imprisoned or both if the child improperly discharges, possesses, or exhibits the firearm."

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters



**P R E C I S I O N C R A F T E D
I N T H E U N I T E D S T A T E S**

Tactical Solutions offers a manufacturer's warranty on all products for their intended purpose. Products improperly installed, abused, or altered will void all warranties.

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